# ECOLINE

The **Ecoline** is a compact make-up line which allows you to begin automated production for folded and rolled pastry products. Designed and manufactured in our factory in Switzerland.

Compact design

**Kolb** Equipments

**DOUGH PREPARATION & MACHINE** 

• High flexibility

MAKEUP LINE

- High reliability
- Simple operation



	SEL401	SEL601
Total length (mm)	4000	6000
Length with dough band positioner (mm)	4200	6200
Length with Ecoline Calibrator (mm)	5400	7400
Table width (mm)	715	
Table height (mm)	915	
Working width (mm)	600	
Belt speed (m/min)	0.5-8	
Running direction	Right - Left	
Drive	on outfeed side	
Supply voltage	3x200-480 V, 50/60 Hz	
Control voltage	24V DC	
Operation	Mircoproessor control system	
	Touch	panel
	99 program	memory slots
Max. number of driven accessories	2	
Interfaces	to the calibrator	

45

### **STARLINE**

The Starline features high-quality technology and gives convincing performance in every respect:

• Flexible and adaptable

**Kolb** Equipments

**MAKEUP LINE** 

**DOUGH PREPARATION & MACHINE** 

- Wide range of product possibilities
- Simple operation with computer control system
- Fast changeover times
- Sturdy and robust construction
- Quick and easy cleaning
- Numerous and accessories





#### **STARLINE**

Length (modular)	8.5, 10.0 and 11.5 m	
Table width (mm)	715	
Table height (mm)	915	
Width of conveyor belt (mm)	640	
Speed of conveyor belt (m/min)	0.5 - 10	
Supply Voltage	3 × 200 – 480 V, 50/60 Hz	
Control Voltage	24 V DC	

## POLYLINE

You can easily adapt the Polyline to your needs, existing company processes and the space you have available.

• Four different lengths

**Kolb** Equipments

MAKEUP LINE

• Left or right hand execution

**DOUGH PREPARATION & MACHINE** 

- Possible to feed automatically
- Various fi lling devices available
- Large number of accessories
- Guillotine position is easily moved
- Special nose roller enables smooth product transfer todownstream machines
- Combination with upstream and downstream machines such as calibrating units, laminating lines, round and long moulders, panning machines



#### POLYLINE

	Operation	Microprocessor Control System Touch Panel 99 programs memory slots
	Length (modular)	5000, 6200 and 7600
	Table Width (mm)	715
	Table Height (mm)	915
	Belt Width (mm)	640
	Belt Speed (m/min)	0.5-8
	Voltage (V)	3x200-480V, 50/60Hz
	Control Voltage (V)	24VDC
	Cable Duct	Below machine table
	Guillotine	Mechanical, can be moved on line
	Interface	Rondo MLC, Smartline, calibrating unit,
		Compact panning machine, baguette module



### **SMARTLINE**

The **Smartline** is designed for processing soft bread dough with a water content of up to 80% and long bulk fermentation periods. If you wish to process between 150 and 800 kilos of dough per hour, gently and without stress, then Smartline is the ideal machine for you.

The Smartline Basic machine is ideal for Ciabatta, Baguette, Focaccia, etc. Smartline is equipped with a touch screen PLC control and has a memory of 80 programs. The clear and easy to understand control board makes Smartline a very user-friendly machine.



#### **PSS640 / ZKWE\*640**

Dimensions (LxWxH) with one calibrating unit (mm)	5520 x 1360 x 1410
Dimensions (LxWxH) with two calibrating unit (mm)	6540 x 1360 x 1410
Dimensions (LxWxH) with three calibrating unit (mm)	7840 x 1360 x 1410
Width of table profile (mm)	715
Roller gap satellite unit (mm)	0.5 - 32.5
Roller gap cross roller and calibrating unit	2 - 32
with motorised adjustment (mm)	
Roller gap cross roller and calibrating unit	0.5 - 35
with hand-wheel adjustment (mm)	
Control voltage	24 V DC
Supply voltage	3 x 200 - 480 V AC, 50/60 Hz
Related power (kW)	7.5
Satellite	8 satellite rollers, pivoting head
Belt speed of calibrating unit, depending	0.5 - 8
on application and dough (m/min)	
Production depending on dough thickness	150 - 1200
and working speed (kg/h)	
Weight with one calibrating unit (kg)	approx. 1200
Weight with two calibrating units (kg)	approx. 1450
Weight with three calibrating units (kg)	approx. 1850

# RONDO MLC

You can use the **RONDO MLC** to produce both blocks of dough and endless dough bands. With these dough bands, you can feed pastry lines and croissant machines continuously. Forming the dough bands, applying the fat and fan-folding are the same for both processes. They only differ towards the end of the process.



#### Possible line arrangements

**Kolb** equipments

MAKEUP LINE

**DOUGH PREPARATION & MACHINE** 



"I" arrangement



"L" arrangement



"U" arrangement

"Z" arrangement

#### **L BLOCK LINE**

Capacity per Hour (kg)	From 200	
Length x Width (mm)	approx. 8000x6000	
Control System	Microprocessor Control	
	Colour 6" touchscreen	
	100 program memory slots	
Belt Width (mm)	640	
Belt Speed at Line End (m/min)	3-8	
Power Output		
-w/o Fat Pump (kW)	10	
-w/ Fat Pump (kW)	12	
Voltage (V)	3x200-480V, 50/60Hz	
Weight (kg)	approx. 4600	

## **BUN LINE**

The Selecta V in its basic design consists of a two-part proofing cabinet, a pressure-board long roller, a cut-roll slicing machine, a form moulding machine and a depositing unit.

This is a real workhorse, designed for high performance and quality production

These products can be produced with additional modules

- Moulded items
- Cut rolls

**Kolb** Equipments

MAKEUP LINE

**DOUGH PREPARATION & MACHINE** 

- Crusties
- utrons
- Round rolls
- Mini-baguettes I
- Finger rolls
- Double rolls
- Wachauer rolls







## **CLASSIC BREAD PLANTS**

This multifunctional combined **Bread Plant** for wheat and rye bread with high rye quota allows rational production of large number of bread types within a weight range between 300 and 2000 gr.

Several space-saving variants are available. Easy change of dough types, facilitation of work, staff reduction.



**Kolb** Equipments

MAKEUP LINE

**DOUGH PREPARATION & MACHINE** 



Configuration: As per custowmers requests





Intermediate Proofer

Dough Divider







Moulder



Configuration: As per customers requests